



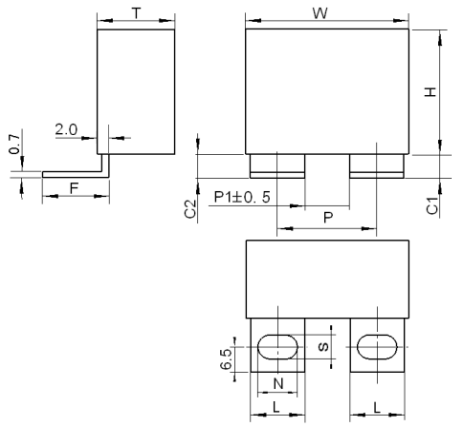
SPECIFICATION FOR APPROVAL

File No.: Q/FRK 0.GS.E.C38-F08

Product Name	Snubber capacitor for IGBT (Lug terminals)
Product Type:	C38
Product Code	
Customer	
Customer Code	
Issue Date	2015-9

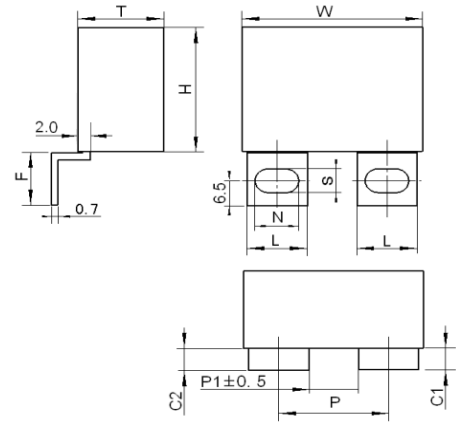
Snubber capacitor for IGBT (Lug terminals)

■ Outline Drawing

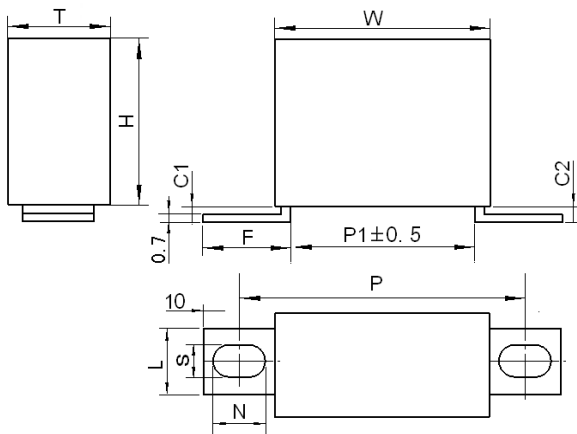


$$L \times F \times N \times S = 14.0 \times 16.0 \times 10.2 \times 6.2$$

Style 1



Style 2

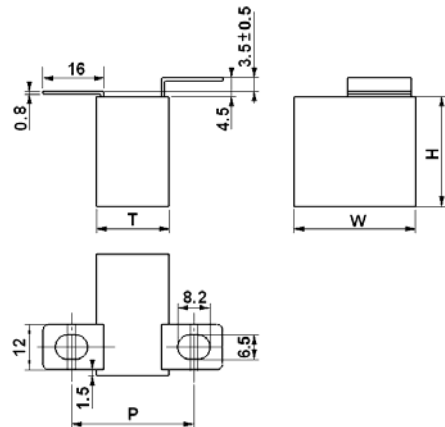


$$L \times F \times N \times S = 14.0 \times 22.0 \times 11.2 \times 6.2$$

or

$$L \times F \times N \times S = 12.0 \times 22.0 \times 11.2 \times 6.2$$

Style 3




Style 4

■ Features

- Widely used in high voltage, high frequency circuit
- Low loss and small inherent temperature rise
- Excellent active and passive flame resistant circuit
- Especially designed as snubber capacitor for IGBT

■ Safety Approvals

•		UL	UL 810 (construction only) File No. : E256238, CCN: CZDS2
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■ Specifications

Reference Standard	GB/T17702,IEC 61071
Climatic Category	40/85/56
Operating temperature range (Max.temperature of case surface)	-40°C ~85°C
Rated Voltage	630Vd.c~3 000Vd.c
Capacitance Range	0.047μF~9.0μF
Capacitance Tolerance	J(±5%), K (±10%)
Voltage Proof	1.6U _N (10s)
Dissipation Factor	≤0.0005 (1kHz, 20°C)
Insulation Resistance	≥100 000MΩ C _N ≤0.33μF ≥30 000s C _N >0.33μF (20°C, 100V, 1min)
Operation life time	≥100,000 hours at U _N , Θ _{hs} =70°C

■ Part number system

The 18 digits part number is formed as follow:

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

C	3	8															
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Digit 1 to 3 Series code

C38

Digit 4 to 5 D.C. rated voltage

2J=630V, 1V=700V, 1W=850V, 3A=1000V,3L=1200V,
 7M=1700V, 3C=1600V, 3D=2000V, 3E=2500V, 4Q=3000V

Digit 6 to 8 Rated capacitance value

For example: 105=10×10⁵ pF= 1.0μF

Digit 9 Capacitance tolerance

J=±5%, K=±10%

Digit 10 Distance tolerances

Refer to table 1

Digit 11 Internal use

Digit 12 Width of case

1=37mm 2=42mm 3=57mm

Digit 13 to 15 Terminals code

Refer to table 2

Digit 16~18 Internal use

Table 1.1 Selection for distance of hole for fixing

unit: mm

D.C. rated voltage	Style of solder slice	Width of case	Distance of hole fixing		Distance between solder slices
		W	P	Code	P1
630Vdc 700Vdc 850Vdc 1 000Vdc	Style 1 or Style 2	37/42	17~25	B	7
			22~30	C	12
		57	30~38	D	20
	Style 3	37	35~43	E	25
			52~62	K	33
			57~67	L	38
		57	70~80	7	51
1 200Vdc 1 600Vdc 1 700Vdc 2 000Vdc 2 500Vdc 3 000Vdc	Style 1 or Style 2	37/42	16~24	1	6
			21~29	2	11
		57	31~39	3	21
			36~44	4	26
	Style 3	37	51~61	5	32
			56~66	6	37
			71~81	J	52

Table 1.2 Selecting for distance of hole for fixing.

unit: mm

D.C. rated voltage	Style of solder slice	Thickness of case	Distance of hole for fixing		The distance of solder slice
		T	P	Code	P1
630Vdc ~ 3000Vdc	Style 4	19	30~34	F	15
		25	36~40	G	21
		30	41~45	H	26

Note: Whether or not the forth style of solder slice is valid, must be designed on request of customer.

Table 2 Terminals code

unit: mm

Digit 13			Digit 14		Digit 15		Note (Case dimension of T)
Height for C			Style of solder slice		Size of solder slice		
Code	C1	C2	Code	Style	Code	L×F×N×S	
0	(C1=C2)<3		1	Style 1	1	14.0×16.0×10.2×6.2	—
1	C1=C2=6		2	Style 2	2	14.0×22.0×11.2×6.2	T≥20
			3	Style 3	6	12.0×22.0×11.2×6.2	T<20

■ Technical data(mm)

630Vdc /700Vdc (420 Vac) #									
C _N (μF)	W±1.0	H±1.0	T±1.0	dV/dt (V/μs)	Î (A)	ESR @100kHz (mΩ)	L _s (nH)	I _{max} 100kHz@70°C (A)	Part number
0.68	37.0	25.0	15.0	900	612	5.0	23	13	C381V684-*01***+++
1.0	37.0	30.0	16.0	900	900	5.0	23	14	C381V105-*01***+++
1.2	37.0	30.0	16.0	900	1 080	4.5	23	16	C381V125-*01***+++
1.5	37.0	34.0	20.0	900	1 350	4.5	23	17	C381V155-*01***+++
1.8	37.0	34.0	20.0	900	1 620	4.5	23	18	C381V185-*01***+++
2.0	42.0	40.0	20.0	600	1 200	4.0	29	18	C381V205-*02***+++
2.2	42.0	40.0	20.0	600	1 320	4.0	29	18.5	C381V225-*02***+++
2.5	42.0	40.0	20.0	600	1 500	4.0	29	19	C381V255-*02***+++
3.0	42.0	44.0	24.0	600	1 800	4.0	29	20	C381V305-*02***+++
3.3	42.0	44.0	24.0	600	1 980	3.5	29	20	C381V335-*02***+++
4.0	42.0	44.0	24.0	600	2 400	3.5	29	21	C381V405-*02***+++
4.7	42.0	45.0	30.0	600	2 820	3.5	29	23	C381V475-*02***+++
5.0	42.0	45.0	30.0	600	3 000	3.0	29	23.5	C381V505-*02***+++
6.0	42.0	43.0	42.0	600	3 600	3.0	29	25	C381V605-*02***+++
6.5	42.0	43.0	42.0	600	3 900	3.0	29	26	C381V655-*02***+++
6.5	57.0	45.0	30.0	360	2 340	2.5	33	24	C381V655-*03***+++
7.0	57.0	45.0	30.0	360	2 520	2.5	33	25	C381V705-*03***+++
8.0	57.0	50.0	35.0	360	2 880	2.5	33	27	C381V805-*03***+++
9.0	57.0	50.0	35.0	360	3 240	2.5	33	29	C381V905-*03***+++

850Vdc (450Vac)									
C _N (μF)	W±1.0	H±1.0	T±1.0	dV/dt (V/μs)	Î (A)	ESR @100kHz (mΩ)	L _s (nH)	I _{max} 100kHz@70°C (A)	Part number
0.47	37.0	25.0	15.0	1 200	564	5.0	23	15	C381W474-*01***+++
0.68	37.0	30.0	16.0	1 200	816	5.0	23	16	C381W684-*01***+++
1.0	37.0	34.0	20.0	1 200	1 200	5.0	23	17	C381W105-*01***+++
1.2	37.0	34.0	20.0	1 200	1 440	5.0	23	17.5	C381W125-*01***+++
1.5	37.0	34.0	20.0	1 200	1 800	5.0	23	18	C381W155-*01***+++
1.5	42.0	40.0	20.0	750	1 125	4.5	29	18.5	C381W155-*02***+++
2.0	42.0	40.0	20.0	750	1 500	4.5	29	19	C381W205-*02***+++
2.2	42.0	40.0	20.0	750	1 650	4.5	29	19.5	C381W225-*02***+++
2.5	42.0	44.0	24.0	750	1 875	4.5	29	20	C381W255-*02***+++
3.0	42.0	44.0	24.0	750	2 250	4.5	29	21	C381W305-*02***+++
3.3	42.0	45.0	30.0	750	2 475	4.5	29	21.5	C381W335-*02***+++
4.0	42.0	43.0	42.0	750	3 000	4.5	29	22	C381W405-*02***+++
4.0	57.0	45.0	30.0	450	1 800	4.0	33	23	C381W405-*03***+++
4.7	57.0	45.0	30.0	450	2 115	4.0	33	24.5	C381W475-*03***+++
5.0	57.0	45.0	30.0	450	2 250	4.0	33	25	C381W505-*03***+++
6.0	57.0	50.0	35.0	450	2 700	4.0	33	26	C381W605-*03***+++
6.5	57.0	50.0	35.0	450	2 925	4.0	33	27	C381W655-*03***+++

■ Technical data(mm)

1 000 Vdc (500 Vac)									
C _N (μF)	W±1.0	H±1.0	T±1.0	dV/dt (V/μs)	Î (A)	ESR @100kHz (mΩ)	L _s (nH)	I _{max} 100kHz@70°C (A)	Part number
0.47	37.0	25.0	15.0	1 300	611	5.0	23	14	C383A474-*01***+++
0.47	32.0	29.0	19.0	2200	1 034	4.0	15	21	C383A474K029A40++
0.68	37.0	30.0	16.0	1 300	884	5.0	23	15	C383A684-*01***+++
0.82	37.0	30.0	16.0	1 300	1 066	5.0	23	16	C383A824-*01***+++
1.0	37.0	34.0	20.0	1 300	1 300	4.5	23	17	C383A105-*01***+++
1.2	37.0	34.0	20.0	1 300	1 560	4.5	23	17	C383A125-*01***+++
1.2	42.0	40.0	20.0	850	1 020	4.5	29	16	C383A125-*02***+++
1.5	42.0	40.0	20.0	850	1 275	4.5	29	16	C383A155-*02***+++
2.0	42.0	44.0	24.0	850	1 700	4.5	29	17	C383A205-*02***+++
2.2	42.0	44.0	24.0	850	1 870	4.0	29	20	C383A225-*02***+++
2.5	42.0	45.0	30.0	850	2 125	4.0	29	21	C383A255-*02***+++
3.0	42.0	45.0	30.0	850	2 550	4.0	29	21.5	C383A305-*02***+++
3.3	42.0	43.0	42.0	850	2 805	4.0	29	22	C383A335-*02***+++
3.3	57.0	45.0	30.0	500	1 650	4.0	33	20	C383A335-*03***+++
4.0	57.0	45.0	30.0	500	2 000	4.0	33	21	C383A405-*03***+++
4.7	57.0	50.0	35.0	500	2 350	4.0	33	22	C383A475-*03***+++
5.0	57.0	50.0	35.0	500	2 500	4.0	33	23	C383A505-*03***+++

1 200 Vdc (600 Vac)									
C _N (μF)	W±1.0	H±1.0	T±1.0	dV/dt (V/μs)	Î (A)	ESR @100kHz (mΩ)	L _s (nH)	I _{max} 100kHz@70°C (A)	Part number
0.33	37.0	25.0	15.0	1500	495	4.5	23	15	C383L334-*01***+++
0.47	37.0	30.0	16.0	1500	705	4.5	23	16	C383L474-*01***+++
0.68	37.0	34.0	20.0	1500	1 020	4.5	23	17	C383L684-*01***+++
0.75	37.0	34.0	20.0	1500	1 125	4.5	23	18	C383L754-*01***+++
0.82	42.0	40.0	20.0	950	779	4.0	29	18	C383L824-*02***+++
1.0	42.0	40.0	20.0	950	950	4.0	29	19	C383L105-*02***+++
1.2	42.0	44.0	24.0	950	1 140	4.0	29	19	C383L125-*02***+++
1.5	42.0	44.0	24.0	950	1 425	4.0	29	19.5	C383L155-*02***+++
2.0	42.0	45.0	30.0	950	1 900	4.0	29	20	C383L205-*02***+++
2.2	42.0	43.0	42.0	950	2 090	4.0	29	21	C383L225-*02***+++
2.5	42.0	43.0	42.0	950	2 375	4.0	29	22	C383L255-*02***+++
2.2	57.0	45.0	30.0	600	1 320	3.8	33	20	C383L225-*03***+++
2.5	57.0	45.0	30.0	600	1 500	3.8	33	21	C383L255-*03***+++
3.0	57.0	45.0	30.0	600	1 800	3.8	33	22	C383L305-*03***+++
3.3	57.0	50.0	35.0	600	1 980	3.8	33	23	C383L335-*03***+++
4.0	57.0	50.0	35.0	600	2 400	3.8	33	24	C383L405-*03***+++

■ Technical data(mm)

1 600 Vdc (650Vac)									
C_N (μF)	W \pm 1.0	H \pm 1.0	T \pm 1.0	dV/dt (V/ μs)	\hat{I} (A)	ESR @100kHz (m Ω)	L_s (nH)	I_{max} 100kHz@70°C (A)	Part number
0.22	37.0	25.0	15.0	1 900	418	6.0	23	15	C383C224-*01***+++
0.33	37.0	30.0	16.0	1 900	627	6.0	23	15.5	C383C334-*01***+++
0.39	37.0	34.0	20.0	1 900	741	5.5	23	16	C383C394-*01***+++
0.47	37.0	34.0	20.0	1 900	893	5.5	23	17	C383C474-*01***+++
0.68	42.0	40.0	20.0	1 250	850	4.0	29	18	C383C684-*02***+++
0.82	42.0	44.0	24.0	1 250	1 025	4.0	29	19	C383C824-*02***+++
1.0	42.0	45.0	30.0	1 250	1 250	4.0	29	19.5	C383C105-*02***+++
1.2	42.0	45.0	30.0	1 250	1 500	4.0	29	20	C383C125-*02***+++
1.5	42.0	43.0	42.0	1 250	1 875	4.0	29	21	C383C155-*02***+++
1.5	57.0	45.0	30.0	750	1 125	3.5	33	22	C383C155-*03***+++
2.0	57.0	50.0	35.0	750	1 500	3.5	33	24	C383C205-*03***+++

1 700 Vdc (675Vac)									
C_N (μF)	W \pm 1.0	H \pm 1.0	T \pm 1.0	dV/dt (V/ μs)	\hat{I} (A)	ESR @100kHz (m Ω)	L_s (nH)	I_{max} 100kHz@70°C (A)	Part number
0.15	37.0	25.0	15.0	2 000	300	7.0	23	14	C387M154-*01***+++
0.22	37.0	30.0	16.0	2 000	440	6.0	23	15	C387M224-*01***+++
0.33	37.0	34.0	20.0	2 000	660	5.5	23	15.5	C387M334-*01***+++
0.39	37.0	34.0	20.0	2 000	780	5.5	23	16	C387M394-*01***+++
0.47	42.0	36.0	24.0	1 260	592	4.0	29	16	C387M474-*02***+++
0.56	42.0	36.0	24.0	1 260	706	4.0	29	17	C387M564-*02***+++
0.68	42.0	44.0	24.0	1 260	857	3.5	29	18	C387M684-*02***+++
0.82	42.0	44.0	24.0	1 260	1 033	3.5	29	19	C387M824-*02***+++
1.0	42.0	45.0	30.0	1 260	1 260	3.5	29	20	C387M105-*02***+++
1.2	42.0	43.0	42.0	1 260	1 512	3.5	29	21	C387M125-*02***+++
1.0	57.0	45.0	25.0	780	780	3.5	33	18	C387M105-*03***+++
1.2	57.0	43.5	29.5	780	936	3.5	33	19	C387M125-*03***+++
1.5	57.0	43.5	29.5	780	1 170	3.0	33	22	C387M155-*03***+++
2.0	57.0	50.0	35.0	780	1 560	3.0	33	24	C387M205-*03***+++
3.0	57.0	55.0	45.0	780	2 340	3.0	33	28	C387M305-*03***+++

■ Technical data(mm)

2 000 Vdc (700Vac)									
C_N (μF)	W \pm 1.0	H \pm 1.0	T \pm 1.0	dV/dt (V/ μs)	\hat{I} (A)	ESR @100kHz (m Ω)	L_s (nH)	I_{max} 100kHz@70°C (A)	Part number
0.10	37.0	25.0	15.0	2 241	224	8.0	23	14	C383D104-*01***+++
0.15	37.0	25.0	15.0	2 241	336	8.0	23	15	C383D154-*01***+++
0.22	37.0	30.0	16.0	2 241	493	6.0	23	15.5	C383D224-*01***+++
0.33	37.0	34.0	20.0	2 241	740	6.0	23	16	C383D334-*01***+++
0.47	42.0	40.0	20.0	1 300	611	4.0	29	17	C383D474-*02***+++
0.56	42.0	44.0	24.0	1 300	728	4.0	29	18	C383D564-*02***+++
0.68	42.0	44.0	24.0	1 300	884	3.5	29	18.5	C383D684-*02***+++
0.82	42.0	45.0	30.0	1 300	1 066	3.5	29	19	C383D824-*02***+++
1.0	42.0	43.0	42.0	1 300	1 300	3.5	29	21	C383D105-*02***+++
1.0	57.0	45.0	30.0	850	850	4.0	33	24	C383D105-*03***+++
1.2	57.0	45.0	30.0	850	1 020	4.0	33	23	C383D125-*03***+++
1.5	57.0	50.0	35.0	850	1 275	4.0	33	24	C383D155-*03***+++

2 500Vdc (725Vac)									
C_N (μF)	W \pm 1.0	H \pm 1.0	T \pm 1.0	dV/dt (V/ μs)	\hat{I} (A)	ESR @100kHz (m Ω)	L_s (nH)	I_{max} 100kHz@70°C (A)	Part number
0.068	37.0	25.0	15.0	3 230	220	8.5	23	14	C383E683-*01***+++
0.10	37.0	30.0	16.0	3 230	323	8.5	23	15	C383E104-*01***+++
0.15	37.0	34.0	20.0	3 230	485	8.0	23	16	C383E154-*01***+++
0.18	37.0	34.0	20.0	3 230	581	7.5	23	17	C383E184-*01***+++
0.22	42.0	40.0	20.0	2 100	462	4.0	29	17	C383E224-*02***+++
0.33	42.0	44.0	24.0	2 100	693	4.0	29	17.5	C383E334-*02***+++
0.47	42.0	45.0	30.0	2 100	987	3.5	29	18	C383E474-*02***+++
0.68	42.0	43.0	42.0	2 100	1 428	3.5	29	18.5	C383E684-*02***+++
0.68	57.0	45.0	30.0	1 200	816	3.5	33	19	C383E684-*03***+++
1.0	57.0	50.0	35.0	1 200	1 200	3.5	33	19.5	C383E105-*03***+++

■ Technical data(mm)

3 000VDC (750Vac)									
C_N (μF)	$W\pm 1.0$	$H\pm 1.0$	$T\pm 1.0$	dV/dt ($\text{V}/\mu\text{s}$)	\hat{I} (A)	ESR @100kHz ($\text{m}\Omega$)	L_s (nH)	I_{max} 100kHz@70°C (A)	Part number
0.047	37.0	25.0	15.0	3 361	158	8.5	23	13	C384Q473-*01***+++
0.068	37.0	30.0	16.0	3 361	229	8.0	23	14	C384Q683-*01***+++
0.10	37.0	34.0	20.0	3 361	336	7.5	23	15	C384Q104-*01***+++
0.15	37.0	34.0	20.0	3 361	504	7.0	23	15.5	C384Q154-*01***+++
0.22	42.0	40.0	20.0	2 050	451	5.0	29	16	C384Q224-*02***+++
0.33	42.0	45.0	30.0	2 050	677	4.5	29	16.5	C384Q334-*02***+++
0.47	42.0	43.0	42.0	2 050	964	4.0	29	18	C384Q474-*02***+++
0.47	57.0	45.0	30.0	1 200	564	4.0	33	18.5	C384Q474-*03***+++
0.68	57.0	50.0	35.0	1 200	816	4.0	33	19	C384Q684-*03***+++
0.82	57.0	50.0	35.0	1 200	984	3.5	33	20	C384Q824-*03***+++

- Note: 1. "+"=capacitance tolerance code $K=\pm 10\%$, $J=\pm 5\%$
 2. "*"= Pitch(refer to table 1)
 3. "***"=terminal form code(refer to table 2)
 4. "# when the rated voltage is 630VDC, the digit 4~5 is 2J.
 5. "+++"= Internal use
 6. " I_{max} " at 100kHz, $\Theta_{\text{amb}}=70^\circ\text{C}$, $\Theta_{\text{case}}=85^\circ\text{C}$.
 7. "ESR", " L_s " are typical values.

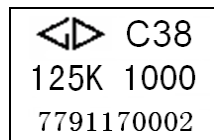
■ Test Method And Performance

No.	Item	Performance	Testing Method IEC 61071
1	5.14.2 External inspection	Legible marking and finish as specified Dimensions: see specific drawing	Check for finish, marking and overall dimensions
	Initial measurements	Capacitance at 1kHz $\text{tg}\delta$ at 10kHz, $C \leq 1.0\mu\text{F}$ $\text{tg}\delta$ at 1kHz, $C > 1.0\mu\text{F}$	
	5.14.1.1 Robustness of terminations	There shall be no visible damage	Tensile U_{a1} Wire diameter load $d \leq 0.8\text{mm}$ 10N $0.8\text{mm} < d \leq 1.2\text{mm}$ 20N duration $10\text{s} \pm 1\text{s}$ Bending U_{b1} Wire diameter load $d \leq 0.8\text{mm}$ 5N $0.8\text{mm} < d \leq 1.2\text{mm}$ 10N $4 \times 90^\circ$, duration 2s to 3s
	5.14.1.6 Resistance to soldering heat	There shall be no visible damage.	Solder temperature: $260^\circ\text{C} \pm 5^\circ\text{C}$ Immersion time: $10\text{s} \pm 1\text{s}$
	Final measurements	$ \Delta C/C \leq 0.5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: ≤ 0.005	
2	Initial measurements	Capacitance at 1kHz $\text{tg}\delta$ at 10kHz, $C \leq 1.0\mu\text{F}$ $\text{tg}\delta$ at 1kHz, $C > 1.0\mu\text{F}$	
	5.14.3.1 Vibration	There shall be no evidence damage	$f=10\text{ Hz to }55\text{Hz}$ $a=\pm 0.35\text{mm}$ Test duration per axis = 10 frequency cycles (3 axes offset from each other by 90°C), 1 octave/min, the total times are 135min for 3 axes.
	5.14.3.1 Impacts	There shall be no evidence damage	1 000times, Acceleration: 390m/s^2 Pulse duration: 6ms
	Final measurements	$ \Delta C/C \leq 0.5\%$ (relative to the initial value) Increase of $\text{tg}\delta$: ≤ 0.002	
3	Initial measurements	Capacitance at 1kHz $\text{tg}\delta$ at 10kHz, $C \leq 1.0\mu\text{F}$ $\text{tg}\delta$ at 1kHz, $C > 1.0\mu\text{F}$	
	5.9 Surge discharge test		Test voltage: $1.1U_{\text{NDC}}$ Number of discharges: 5 Time lapse every 2 min (10min total) Within 5 min after the surge discharge test, the capacitor shall be subjected to a voltage test between terminals: $1.5U_{\text{NDC}}$, 60s
	Final measurements	$ \Delta C/C \leq 1.0\%$ (relative to the initial value) $\text{tg}\delta$: $\leq 1.2 \times \text{tg}\delta_0$ (the initial $\text{tg}\delta$) + 0.0001	

No.	Item	Performance	Testing Method IEC 61071
4	Initial measurements	Capacitance at 1kHz tgδ at 10kHz, C≤1.0μF tgδ at 1kHz, C>1.0μF	
	5.11 Self-healing		Voltage: 1.5U _{NDC} Duration: 10s If fewer than five clearing occur during this time, the voltage shall be increased slowly until five clearings have occurred since the start of the test or until the voltage has reached 2.5U _{NDC} If fewer than five clearings have occurred when the voltage has reached 2.5U _{NDC} , for a time of 10s, the test shall be finished.
		ΔC/C ≤0.5% (relative to the initial value) tgδ: ≤1.1×tgδ ₀ (the initial tgδ)+0.0001	
5	Initial measurements	Capacitance at 1kHz tgδ at 10kHz, C≤1.0μF tgδ at 1kHz, C>1.0μF	
	5.13.1 Change of temperature	There shall be no evidence of deterioration	Test: Na θ _A =-40°C, θ _B =+85°C 5 cycles, Duration: t=30min
	Final measurements	ΔC/C ≤2.0%(relative to the initial value) Increase of tgδ:≤0.002	
6	Initial measurements	Capacitance at 1kHz tgδ at 10kHz, C≤1.0μF tgδ at 1kHz, C>1.0μF	
	5.13.2 Damp heat, steady state	There shall be no evidence of deterioration.	Temperature: 40°C ±2°C Humidity: 93±3 %RH Duration: 56 days
	5.5.1 Voltage test between terminals	There shall be no permanent puncturing or flashover.	1.5U _{NDC} , 60s
	5.6.1 Voltage test between terminals and case	There shall be no permanent puncturing or flashover.	2 000VAC, 10s
	Final measurements	ΔC/C ≤2.0%(relative to the initial value) Increase of tgδ:≤0.002	
7	Initial measurements	Capacitance at 1kHz tgδ at 10kHz, C≤1.0μF tgδ at 1kHz, C>1.0μF	
	5.10.1 Thermal stability test	Throughout the last 6h, the temperature of the case near of the top rise shall not increase by more than 1°C	Temperature: ambient temperature Test current: 1.1I _{rms} Test frequency: 10kHz Test time: 48h During the last 6h, the temperature of the case near of the top rise shall be measured per 1.5h.
	Final measurements	ΔC/C ≤2.0%(relative to the initial value) tgδ:≤0.002	

No.	Item	Performance	Testing Method IEC 61071
8	Initial measurements	Capacitance at 1kHz $\text{tg}\delta$ at 10kHz, $C \leq 1.0\mu\text{F}$ $\text{tg}\delta$ at 1kHz, $C > 1.0\mu\text{F}$	
	5.15 Endurance		Measuring procedure: (1) $1.3U_{\text{NDC}}$, 85°C , 500h (2) Charging and discharging: Times: 1 000 dv/dt : according to the technical data (3) $1.3U_{\text{NDC}}$, 85°C , 500h
	Final measurements	$ \Delta C/C \leq 3.0\%$ (relative to the initial value) Increase of $\text{tg}\delta: \leq 0.003$	

■ Marking

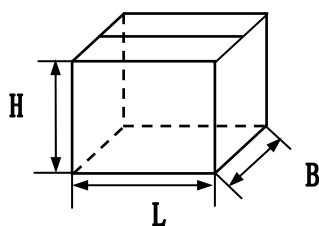


Marking Introduction:

Sign	Explain	Sign	Explain	Sign	Explain
	Brand	C38	Type	1000	Rated voltage
125K	Capacitance and Capacitance tolerance			7791170002	Making code

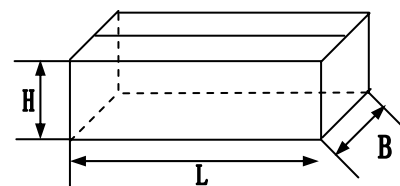
■ Packing in bulk

1 Out packing box for bulk



L: 375mm
B: 375mm
H: 265mm

2 Inner packing box for bulk



L: 355mm
B: 175mm
H: 118mm

Note: Dimensions of box is possible to be altered on request.