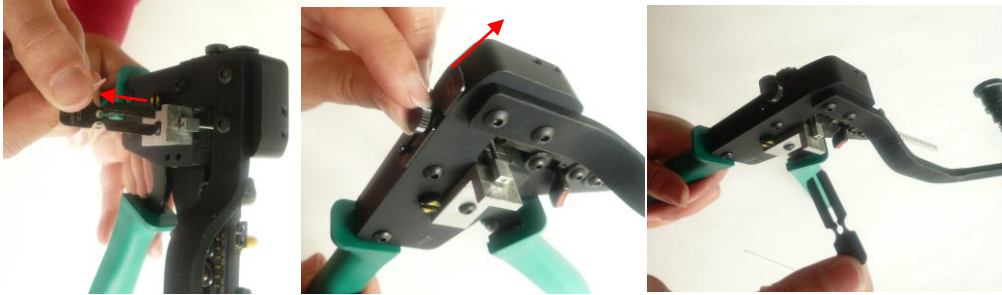


## Crimp height adjustment/Crimphöheneinstellung:

# JST

The crimp height of the tool can be modified by application of exchangeable distance plates:  
Die Crimphöhe des Werkzeuges kann durch die auswechselbaren Distanzplatten verändert werden:

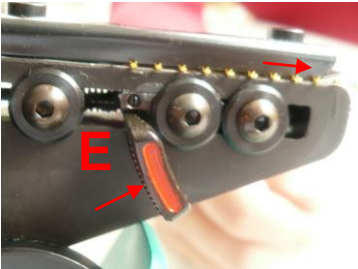


Extract the distance plate by **open** pliers.  
Distanzplatte bei geöffneter Handzange herausziehen.

Release the knurled screw; remove the dimensional differing plate for the crimp height adjustment **out of the parking station**.  
Rändelschraube lösen; entsprechende Distanzplatte für die Höhenverstellung **aus der Aufnahme** entnehmen.

Insert the removed distance plate in locator until stop. Insert the plate in parking station and mount it with the knurled screw.  
Distanzplatte bis zum Ende in Positionierer einschieben. Die nicht benötigte Distanzplatte in Aufnahme station einstecken und Rändelschraube anziehen.

## Remove of the contact strip/Kontaktstreifen entfernen:



- Push forward the strip of contacts (in direction of the profile) until the shift lever releases.
- Swivel the locking lever (E) in direction of arrow.
- Remove the strip of contacts in direction of arrow.
- Den Kontaktstreifen nach vorne drücken (in Richtung des Profils) bis der Schalthebel sich löst.
- Entriegelungshebel (E) in Richtung des Pfeils drehen.
- Kontaktstreifen in Richtung des Pfeils entnehmen.

## Premature release/vorzeitiges Entriegeln:



In case of mishandling the tool can be opened prematurely:

- Close the grips slightly until the lever is released.
- Turn the stop unit in direction of arrow and open the tool at the same time.

Das Werkzeug kann bei falscher Handhabung vorzeitig entriegelt werden:

- Griffe leicht schließen bis der Hebel sich löst.
- Anschlag in Richtung Pfeil drehen und Werkzeug zur gleichen Zeit öffnen.

# JST

Instruction Manual/Bedienungsanleitung

Crimp Tool/Crimp-Werkzeug WC – ZE 2426



Application/Anwendungsbereich:

For processing of JST contacts  
Zur Verarbeitung der JST Kontakte

SZE-002T-P0.3      AWG 26-24

# JST

1



Open the tool.  
Werkzeug öffnen.

2



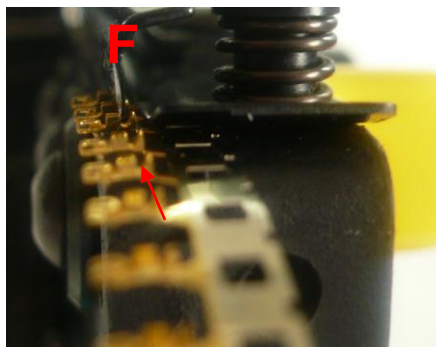
Insert the strip of contacts into the feed unit.  
Kontaktstreifen in Vorschubeinheit legen.

3



Inserted strip of contacts.  
Eingelegter Kontaktstreifen.

4



Guide rail (F) between wire and insulation crimp  
Transportschiene (F) zwischen Wire- und Isoliationscrimp

5



Push in until the locking lever (E) engages with the strip lock and the feed can be effected by yellow feed lever (G, see picture 7). The release lever moves automatically in direction of the arrow during the insertion of the strip of contacts.  
Schieben bis der Entriegelungshebel (E) mit der Kontaktstreifenverriegelung einrastet. Der Vorschub erfolgt durch den gelben Vorschubhebel (G, siehe Foto 7). Der Entriegelungshebel bewegt sich automatisch in Richtung des Pfeils während des Einlegens des Kontaktstreifens.

6



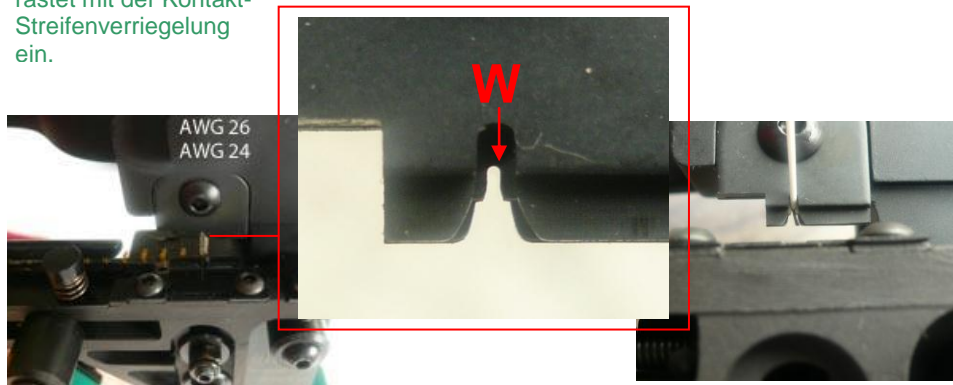
The feed pin engages with strip lock.  
Der Vorschubstift rastet mit der Kontaktstreifenverriegelung ein.

7



Effect the insert until contact is in the middle (M) of the crimping profile.  
Kontaktstreifen vorschieben bis Kontakt in der Mitte vom Crimpprofil liegt (M).

8



Insert the wire into the wire stop plate (W) until stripping attaches. Please pay attention that the wire is stripped to the correct length (see processing specification).  
Kabel in Wire-Stop-Blech (W) bis Anschlag einlegen. Auf die richtige Abisolierlänge beim Kabel achten (siehe Verfahrensspezifikation).

9



Close the tool.  
Werkzeug schließen.

10



Open the tool.  
Werkzeug öffnen.

11



Remove the contact.  
Kontakt entnehmen.

# JST

Terminal Number	HANDTOOL						Extraction Tool	Insertion Tool
	YRS Series	YC Series	YRM Series	YRF Series	YRK,YRK-EX Series	WC Series		
JK-SP/SS2***	YRS-370						KEJ-0.7 (plug) KEJ-0.4 (Socket)	
J-SP/SS1***	YRS-440	YC-440					DEJ-0.3	
J-SP/SS2***	YRS-330						DEJ-0.3	
LFO-1.0-250N						JUCS-FO		
LFO-2.5-250N						JUCS-FO		
MD-SP12**	YRS-470						MEJ-06	
MD-SP22**	YRS-460						MEJ-06	
RA-SC1290	YRS-231		YRM-232 YRM-233				EJ-RA	
RF-SC22**			YRM-230					
RPJ-SP/SS2331	YRS-331							
SAA-21(T)-**		YC-141						
SAA-50(T)-**		YC-182						
SAA-51(T)-**		YC-142						
SAB-51(T)-**		YC-142						
SACH-003G-P0.2	YRS-1190					WC-ACH2830		
SACHP-003G-P0.2						WC-ACH2830		
SACH-002GU-P0.3	YRS-858							
SAN-002T-0.8A SAN-002T-0.8K	YRS-220					WC-220	EJ-PH	
SBH-001T-P0.5		YC-670R				WC-670		
SBHL-002T-P0.5	YRS-857							
SBHM-001T-P0.5		YC-670R						
SBHS-002T-P0.5A	YRS-852						EJ-BHS2	
SBHSM-002T-P0.5	YRS-854							
SBHT-002T-P0.5	YRS-856 YRS-857							
SBN-001T-1.0	YRS-170	YC-170R						
SCN-001T-1.0K SCN-001T-P1.0	YRS-191	YC-191R				WC-191		
SCPT-A021GF-0.5	YRS-1310							
SCS-41T-2.3							CSJ-23	
SCZH-002T-P0.5	YRS-492							
SDF-01T-1.0A		YC-045						
SDF-01T-1.3AS		YC-045						
SDN-21T-P1.5		YC-600R						
SDY-01T-P1.6ASV		YC-525R					SLJ-1.4	
SEH-001T-P0.6	YRS-260	YC-260R				WC-260		
SF1F-002(*)-P0.6					YRK-1220	WC-SF1002	EJ-JFAJ1100	
SF1M-002(*)-M0.6A					YRK-1220	WC-SF1002	EJ-JFAJ1100	
SF3F-002(*)-P2.0				YRF-882	YRK-8821		EJ-JFAJ3	
SF3F-01(*)-P2.0				YRF-881	YRK-8811		EJ-JFAJ3	
SF3M-01(*)-M2.0N				YRF-881	YRK-8811		EJ-JFAJ3	
SF3F-41(*)-P2.0				YRF-880	YRK-8801	WC-880	EJ-JFAJ3	
SF3M-41(*)-M2.0N				YRF-880	YRK-8801	WC-880	EJ-JFAJ3	
SF3F-71(*)-P2.0				YRF-1070	YRK-1071	WC-SF371	EJ-JFAJ3	
SF3M-71(*)-M2.0N				YRF-1071	YRK-1071	WC-SF371	EJ-JFAJ3	
SF0-41(T)-187N(8)		YC-271						
SF0-61(T)-250A		YC-270						
SFPS-61T-250		YC-272						
SFT-61T-250N		YC-510						
SGF-41(T)-4		YC-055						
SGF-51(T)-5		YC-065						
SGHD-002(*)-P0.2						WC-GH2630		

Terminal Number	HANDTOOL						Extraction Tool	Insertion Tool
	YRS Series	YC Series	YRM Series	YRF Series	YRK,YRK-EX Series	WC Series		
SGM-51(T)-5		YC-056						
SGVHSF-002T-P0.2						WC-GVH2630		
SHCM-A03T-P025	YRS-960					WC-SHCM-A03		
SHF-001T-0.8BS	YRS-122	YC-122R				WC-122		
SHF-002T-0.8BS	YRS-300							
SHR-001T-P0.6	YRS-580	YC-580R						
SIM-01(T)-110A		YC-054						
SIM-1.0-250D/N						JUCS-IM		
SIM-2.5-250D/N						JUCS-IM		
SIM-41(T)-110B		YC-067						
SIM-51(T)-250N		YC-321						
SIN-001T-1.2	YRS-034							
SIN-002T-1.0S	YRS-035							
SIN-01T-1.2		YC-340R						
SIN-01T-1.8		YC-032						
SIN-01T-1.8N		YC-032						
SIN-21T-1.8		YC-350						
SIN-21T-1.8S		YC-570 YC-571						
SIN-61T-2.6S		YC-560						
SIN-81T-3.6S		YC-940						
SJ2F-002GF-P1.0	YRS-8851				YRK-8851	WC-SJ2002	EJ-JFAJ2N	
SJ2M-002GF-M1.0N	YRS-8851				YRK-8851	WC-SJ2002	EJ-JFAJ2N	
SJ2F-01GF-P1.0	YRS-8861				YRK-8861	WC-SJ201	EJ-JFAJ2N	
SJ2M-01GF-M1.0N	YRS-8861				YRK-8861	WC-SJ201	EJ-JFAJ2N	
SJ2M-01GF-M1.0S	YRS-8861				YRK-8861		EJ-JFAJ2N	
SJ2F-21GF-P1.0				YRF-1120	YRK-1120	WC-SJ221	EJ-JFAJ2N	
SJ2M-21GF-M1.0N				YRF-1120	YRK-1120	WC-SJ221	EJ-JFAJ2N	
SJ4F-71GF-M3.0				YRF-1130			EJ-JFAJ4	
SJ4F-81GF-M3.0				YRF-1370			EJ-JFAJ4	
SJ5F-71GF-M6.5				YRF-888			EJ-JFAJ5	
SJ5M-71GF-M6.5				YRF-888			EJ-JFAJ5	
SJ5F-81GF-M6.5				YRF-889			EJ-JFAJ5	
SJ5M-81GF-M6.5				YRF-889			EJ-JFAJ5	
SJ5F-91GF-M6.5							EJ-JFAJ5	
SJ5M-91GF-M6.5							EJ-JFAJ5	
SJN-001PT-0.9	YRS-1181							
SJN-002PT-0.9	YRS-036							
SLC-21T-2.0		YC-310				WC-310		
SLF/M-01T-P1.3E		YC-202	YRM-201			WC-202	LEJ-13	LIT-2013
SLF/M-41T-P1.3E		YC-203				WC-203	LEJ-13	
SLF/M-61T-2.0		YC-022						
SMF-01T-1.0		YC-081						
SMF-01T-1.3		YC-082						
SMM-003T-P0.5	YRS-800					WC-800		
SMR-001T-0.6	YRS-580	YC-580R					HRWJ	
SNAC-A081T-M2.8				YRF-1041				
SNAC3-A031T-M0.64					YRK-1011 YRK-1012			
SOM-21(T)-187		YC-680						
SOM-51(T)-250		YC-066				WC-066		
SPA-001T-P0.5		YC-610R YC-611R					EJ-PH	
SPAL-001T-P0.5		YC-610R YC-611R				WC-610M	EJ-PAL	



Terminal Number	HANDTOOL						Extraction Tool	Insertion Tool
	YRS Series	YC Series	YRM Series	YRF Series	YRK,YRK-EX Series	WC Series		
SPAL-002T-P0.5	YRS-1340						EJ-PAL	
SPB-1.0-250N-S						JUCS-PB		
SPB-2.5-250N-S						JUCS-PB		
SPF-01T-2.5C		YC-043R						
SPH-001T-P0.5L	YRS-245					WC-244		
SPH-002T-P0.5L	YRS-241						EJ-PH	
SPH-002T-P0.5S	YRS-240		YRM-240			WC-240	EJ-PH	
SPH-004T-P0.5S	YRS-243						EJ-PH	
SPHD-001T-P0.5		YC-610R YC-611R				WC-610M	EJ-PHD	
SPHD-002T-P0.5	YRS-620		YRM-620			WC-620	EJ-PHD	
SPND-001T-C0.5	YRS-1091					WC-1091	EJ-PND	
SPND-002T-C0.5	YRS-1090					WC-1090	EJ-PND	
SPNI-001T-P0.5						WC-PNI001		
SPS-01T-110		YC-740				WC-740		
SPS-01T-187(-8)		YC-730 YC-731				WC-730	EJ-PS187	
SPS-21T-205(-5)		YC-760						
SPS-21T-250		YC-780				WC-780	EJ-PS250	
SPS-21T-250S		YC-780				WC-780	EJ-PS250	
SPS-41T-110		YC-750 YC-751				WC-750		
SPS-51T-187(-8)		YC-710 YC-711				WC-710	EJ-PS187	
SPS-51T-205		YC-710 YC-711						
SPS-61T-250		YC-720				WC-720	EJ-PS250	
SPS-61T-250S		YC-721					EJ-PS250	
SPS-91T-250				YRF-790			EJ-PS250	
SPS-91T-250S				YRF-791			EJ-PS250	
SPUD-001T-P0.5	YRS-1320					WC-PUD1		
SPUD-002T-P0.5						WC-PUD2		
SRA-20(T)-*		YC-181						
SRA-21(T)-*		YC-141						
SRA-50(T)-*		YC-182						
SRA-51(T)-*		YC-142						
SRB-1.0-(*)						JUCS-RB/RT		
SRB-2.5-(*)						JUCS-RB/RT		
SRB-51(T)-**		YC-142						
SRC-01(T)-**		YC-033						
SRC-50(T)-**		YC-183						
SRC-51(T)-**		YC-142						
SRF-51(T)-**		YC-142						
SRT-1.0-(*)						JUCS-RB/RT		
SRT-2.5-(*)						JUCS-RB/RT		
SRT-51T-**		YC-143R						
SRWF-01GG-M0.6							EJ-RPZ	
SRWM-01GG-S0.6							EJ-RPZ	
SRWF-21GG-M0.6							EJ-RPZ	
SRWM-21GG-S0.6							EJ-RPZ	
SRWF-61GG-M0.6		YC-840R					EJ-RPZ	
SRWM-61GG-S0.6		YC-840R					EJ-RPZ	
SSH-003T-P0.2H	YRS-859					WC-SH2832		
SSH-003GA-P0.2	YRS-859					WC-SH2832		
SSHL-002T-P0.2	YRS-1140					WC-GH2630		

Terminal Number	HANDTOOL						Extraction Tool	Insertion Tool
	YRS Series	YC Series	YRM Series	YRF Series	YRK,YRK-EX Series	WC Series		
SSHL-003T-P0.2	YRS-859					WC-SH2832		
SSHL-003GA1-P0.2	YRS-859					WC-SH2832		
SSFH-001T-P0.5						WC-SFH1		
SSFH-002T-P0.5	YRS-1490					WC-SFH2		
SSF/M-01T-P1.4		YC-500					SLJ-1.4	ITBL-08V
SSF/M-21T-P1.4		YC-550				WC-550	SLJ-1.4	
STI-01(T)-110N		YC-041						
STI-1.0(T)-250D/N						JUCS-TI		
STI-2.5(T)-250D/N						JUCS-TI		
STI-41(T)-110N		YC-063						
STI-51(T)-250N		YC-322						
STO-01(T)-110N(-8)		YC-041						
STO-01(T)-187N(-8)		YC-042						
STO-0.25-110N		YC-810						
STO-0.5-110N		YC-820				JUCS-05110		
STO-1.0-110N						JUCS-2.8/4.8		
STO-1.0-187N						JUCS-2.8/4.8		
STO-1.0(T)-250N						JUCS-6.3		
STO-2.5(T)-250N						JUCS-6.3		
STO-21(T)-205N		YC-053						
STO-21(T)-250N		YC-102						
STO-41(T)-110N(-8)		YC-062						
STO-41(T)-187N(-8)		YC-051						
STO-41(T)-187S		YC-064						
STO-61(T)-250N		YC-047						
STO-81(T)-250N		YC-280		YRF-280				
STS/D-002GG-P0.6	YRS-1360							
SVA-41T-P1.1		YC-450					EJ-SMP	
SVF-01T-1.5A		YC-044						
SVF-01T-1.5N		YC-151						
SVF-01T-2.36N		YC-152					EJ-LV	
SVF-42T-P2.0		YC-592				WC-592	VLJ-20	
SVM-42T-P2.0		YC-593				WC-592	VLJ-20	
SVF/M-61T-P2.0				YRF-590		WC-590	VLJ-20	
SVF/M-81T-P2.0				YRF-591		WC-591	VLJ-20	
SVH-21T-P1.1		YC-160R YC-161R YC-164R	YRM-160 - YRM-164			WC-160	EJ-NV	
SVH-41T-P1.1		YC-930R YC-931R				WC-930	EJ-NV	
SVT-41T-P1.1		YC-630					EJ-VT	
STU-21T-P0.6		YC-990R					EJ-VU4	
SVYF-61T-P0.5A				YRF-536				
SWPJT-21T-P0.5						WC-WPJM	EJ-WPJ	
SWPJT-21T-P0.5A						WC-WPJ(A)	EJ-WPJ	
SWPJR-21T-M0.5						WC-WPJM	EJ-WPJ	
SWPJR-21T-M0.5A						WC-WPJ(A)		
SWPKP-21T-0.6				YRF-1051				
SWPKR-21T-0.6				YRF-1050				
SWPR-001T-P025	YRS-980					WC-JWPF	EJ-JWPF	
SWPT-001T-P025	YRS-980					WC-JWPF	EJ-JWPF	
SXA-01T-P0.6	YRS-701	YC-701R				WC-700M	EJ-XMP	
SXM-01T-P0.6	YRS-701	YC-701R					EJ-XMP	
SXA-001T-P0.6	YRS-692	YC-692R				WC-692	EJ-XMP, EJ-XMR	IT-XA
SXM-001T-P0.6	YRS-692	YC-692R					EJ-XMP, EJ-XMR	IT-XA

Terminal Number	HANDTOOL						Extraction Tool	Insertion Tool
	YRS Series	YC Series	YRM Series	YRF Series	YRK,YRK-EX Series	WC Series		
SXA-001T-P0.6L	YRS-691					WC-691		
SXAM-01T-P0.6	YRS-701	YC-701R				WC-700M		
SXAM-001T-P0.6	YRS-692	YC-692R				WC-692		
SXF-01T-P0.7		YC-251					LEJ-7	
SXF-41T-P0.7		YC-252					LEJ-7	
SXH-001T-P0.6	YRS-110	YC-110R YC-111R				WC-110	XJ-06	
SXH-001T-P0.6N							XJ-06	
SXH-002T-P0.6	YRS-480						XJ-06	
SXNI-001T-P0.6	YRS-1380							
SXNI-003T-P0.6	YRS-1390							
SYF-001T-P0.6	YRS-125							
SYF/M-01T-P0.5A		YC-520				WC-520	YLJ-0.5	
SYF/M-41T-P0.5A		YC-530				WC-530	YLJ-0.5	
SYF-61T-P0.5A				YRF-536				
SYM-001T-P0.6	YRS-121	YC-121R				WC-121	SMJ-06	
SYM-01T-P0.7		YC-251					LEJ-7	
SYM-41T-P0.7		YC-252					LEJ-7	
SZE-002T-P0.3	YRS-1300					WC-ZE2426		
SZE-003T-P0.3	YRS-1330							
SZF/M-01T-P0.7		YC-390R					ZLJ-07S	
SZF/M-41T-P0.7		YC-380R					ZLJ-07S	
SZH-002T-P0.5	YRS-491					WC-491 WC-ZH2632		
SZH-003T-P0.5	YRS-490					WC-490 WC-ZH2632		
SZN-002T-P0.7K	YRS-541							
SZN-003T-P0.7K	YRS-540							
SZPD-002-03						WC-ZE2426		