

● **DEVICE NUMBER : BL-X4361**

[illegible]

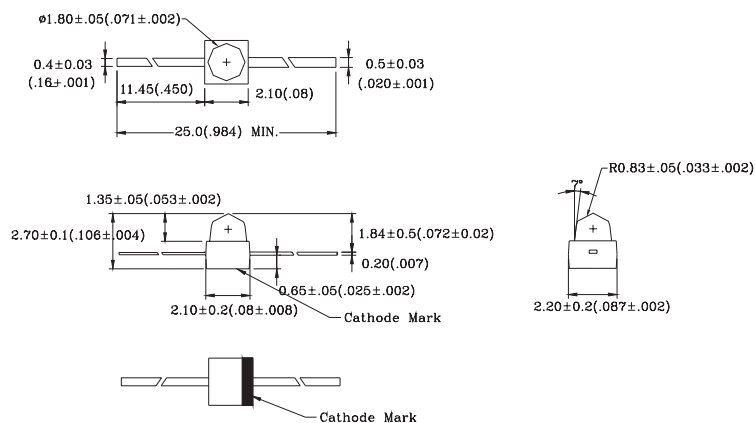
## ● Features:

1. Emitted Color: Hi-Eff Red.
2. Lend Appearance: Water Clear.
3. Wide range of collector current.
4. Low cost plastic package
5. This product doesn't contain restriction Substance, comply ROHS standard.

## ● Applications:

1. Smoke Detector
2. Automatic Control System

## ● Package Dimensions:



### NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.10$ mm (0.004") unless otherwise specified.
3. Specifications are subject to change without notice.

## ● Absolute Maximum Ratings(Ta=25°C)

| Parameter                | Symbol          | Rating       | Unit |
|--------------------------|-----------------|--------------|------|
| Power Dissipation        | Pd              | 52           | mW   |
| Forward Current          | I <sub>F</sub>  | 20           | mA   |
| Peak Forward Current * 1 | I <sub>FP</sub> | 150          | mA   |
| Reverse Voltage          | V <sub>R</sub>  | 5            | V    |
| Operating Temperature    | Topr            | -40°C ~ 85°C | -    |
| Storage Temperature      | Tstg            | -40°C ~ 85°C | -    |
| Soldering Temperature    | Tsol            | See Page 4   | -    |

\* 1 Condition for I<sub>FP</sub> is pulse of 1/10 duty and 0.1msec width.

## ● Electrical and optical characteristics(Ta=25°C)

| Parameter                | Symbol         | Condition            | Min. | Typ. | Max. | Unit |
|--------------------------|----------------|----------------------|------|------|------|------|
| Forward Voltage          | V <sub>f</sub> | I <sub>F</sub> =20mA | -    | 2.0  | 2.6  | V    |
| Luminous Intensity       | I <sub>v</sub> | I <sub>F</sub> =20mA | 18.5 | 40   | -    | mcd  |
| Reverse Current          | I <sub>R</sub> | V <sub>R</sub> =5V   | -    | -    | 1    | μA   |
| Peak Wave Length         | λ <sub>p</sub> | I <sub>F</sub> =20mA | -    | 640  | -    | nm   |
| Dominant Wave Length     | λ <sub>d</sub> | I <sub>F</sub> =20mA | 626  |      | 636  | nm   |
| Spectral Line Half-width | Δλ             | I <sub>F</sub> =20mA |      | 40   | -    | nm   |
| Viewing Angle            | 2θ1/2          | I <sub>F</sub> =20mA | -    | 35   | -    | deg  |

## ● Typical Electro-Optical Characteristics Curves

Fig.1 RELATIVE INTENSITY VS. WAVELENGTH

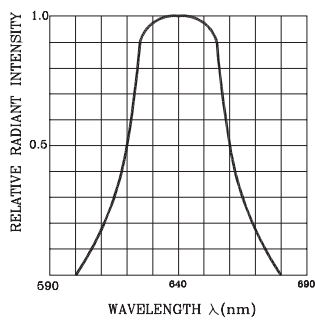


Fig.2 FORWARD CURRENT DERATING CURVE

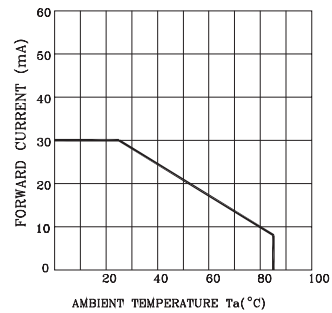


Fig.3 FORWARD CURRENT VS. FORWARD VOLTAGE

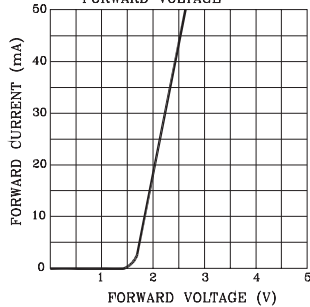


Fig.4 RELATIVE LUMINOUS INTENSITY VS. AMBIENT TEMPERATURE

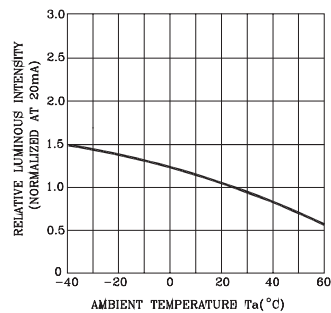
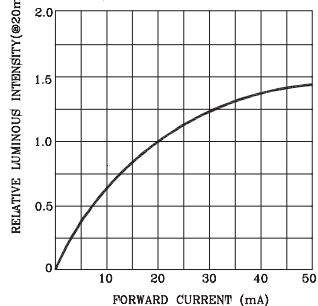
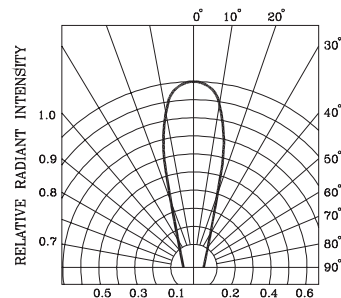


Fig.5 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT



RADIATION DIAGRAM



## ● Reliability Test

| Classification     | Test Item                              | Reference Standard   | Test Conditions   | Result |
|--------------------|--|--|---|--------|
| Endurance Test     | Operation Life                         | MIL-STD-750D:1026<br>MIL-STD-883D:1005<br>JIS-C-7021 :B-1                      | Connect with a power $I_f=20\text{mA}$<br>$T_a$ =Under room temperature<br>Test time=1,000hrs   | 0/20   |
|                    | High Temperature High Humidity Storage | MIL-STD-202F:103B<br>JIS-C-7021 :B-11  | $T_a=+85^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>$\text{RH}=90\%-95\%$<br>Test time=240hrs   | 0/20   |
|                    | High Temperature Storage               | MIL-STD-883:1008<br>JIS-C-7021 :B-10   | High $T_a=+100^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>Test time=1,000hrs  | 0/20   |
|                    | Low Temperature Storage                | JIS-C-7021 :B-11   | Low $T_a=-40^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>Test time=1,000hrs  | 0/20   |
| Environmental Test | Temperature Cycling                    | MIL-STD-202F:107D<br>MIL-STD-750D:1051<br>MIL-STD-883D:1010<br>JIS-C-7021 :A-2 | $-35^{\circ}\text{C}\pm 5^{\circ}\text{C}\sim +25^{\circ}\text{C}\sim +85^{\circ}\text{C}\pm 5^{\circ}\text{C}\sim +25^{\circ}\text{C}$<br>30min 5min 30min 5min<br>Test Time=10cycle | 0/20   |
|                    | Thermal Shock                          | MIL-STD-202F:107D<br>MIL-STD-750D:1051<br>MIL-STD-883D:1011                    | $-40^{\circ}\text{C}\pm 5^{\circ}\text{C}\sim +85^{\circ}\text{C}\pm 5^{\circ}\text{C}$<br>20min 20min<br>Test Time=10cycle   | 0/20   |
|                    | Solder Resistance                      | MIL-STD-202:201A<br>MIL-STD-750:2031<br>JIS-C-7021 :A-1                        | Preheating :<br>$140^{\circ}\text{C}-160^{\circ}\text{C}$ , within 2 minutes.<br>Operation heating :<br>$260^{\circ}\text{C}$ (Max.), within 10seconds. (Max.)                        | 0/20   |

## ● Judgment criteria of failure for the reliability

| Measuring items    | Symbol             | Measuring conditions | Judgment criteria for failure |
|--------------------|--------------------|----------------------|-------------------------------|
| Forward voltage    | $V_F$ ( V )        | $I_F=20\text{mA}$    | Initial Level*1.1             |
| Reverse current    | $I_R(\mu\text{A})$ | $V_R=5\text{V}$      | Over U*2                      |
| Luminous intensity | $I_v$ ( mcd )      | $I_F=20\text{mA}$    | Initial Level*0.7             |

Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

---

## ● Soldering :

### 1. Manual Of Soldering

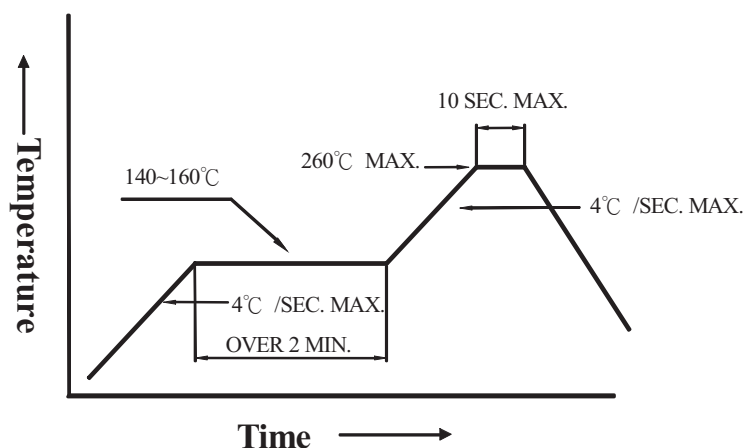
The temperature of the iron tip should not be higher than  $300^{\circ}\text{C}$  ( $572^{\circ}\text{F}$ ) and Soldering within 3 seconds per solder-land is to be observed.

### 2. Reflow Soldering

Preheating :  $140^{\circ}\text{C} \sim 160^{\circ}\text{C} \pm 5^{\circ}\text{C}$ , within 2 minutes.

Operation heating :  $260^{\circ}\text{C}$  (Max.) within 10 seconds.(Max)

Gradual Cooling (Avoid quenching).

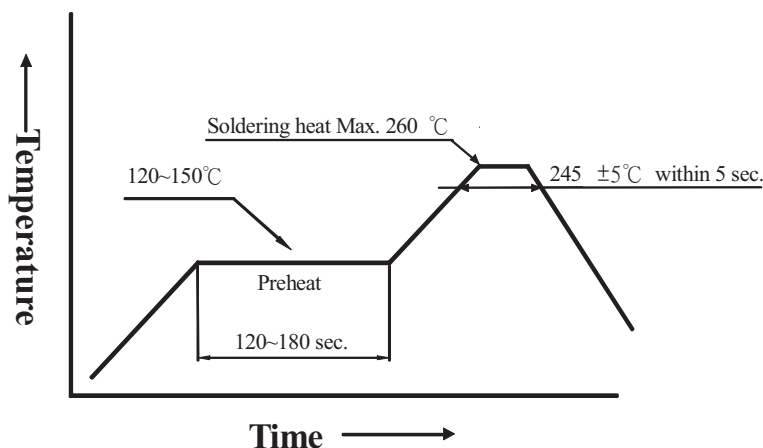


### 3. DIP soldering (Wave Soldering) :

Preheating :  $120^{\circ}\text{C} \sim 150^{\circ}\text{C}$ , within 120~180 sec.

Operation heating :  $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$  within 5 sec.  $260^{\circ}\text{C}$  (Max)

Gradual Cooling (Avoid quenching).



## ● Handling :

Care must be taken not to cause to the epoxy resin portion of BRIGHT LEDs while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of BRIGHT LEDs with hard or sharp article such as the sand blast and the metal hook.

---