## Feature

## Figures

- High power rating up to 6 watts
- Suitable for both wave \& re-flow soldering
- Application LED lamps, Intelligent home appliances, Medical equipment, Kinds of industrial control devices \& Industrial supplies

- AEC-Q200 Qualified


## Derating Curve \& Speciÿation



| Type | Size | Power Rating | Resistance Range of 1\% \& 5\% | Max. Working Voltage | Max. Overload Voltage | Dielectric Withstanding Voltage | Operating Temperature |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SP10 | 2010 (5025) | 2W |  | 200V | 500 V | 500 V |  |
| SP12 | 2512 (6432) | 3W |  | 250 V | 500 V | 500 V |  |
| SP17 | 2817 (7142) | 4 W | $1 \Omega \sim 10 \mathrm{M} \Omega$ | 250 V | 500 V | 500 V | $-55^{\circ} \mathrm{C} \sim 155^{\circ} \mathrm{C}$ |
| SP20 | 4320 (1150) | 5W |  | 300 V | 600 V | 600 V |  |
| SP27 | 4527 (1267) | 6 W |  | 300 V | 600 V | 600 V |  |

Ultra High Power Thick Film Chip Resistors - SP

## Performance Specig̈ations

| Test Item | Test Methods | Evaluation Criteria |
| :---: | :---: | :---: |
| Temperature coefficient | Measure between $-55^{\circ} \mathrm{C} \sim+155^{\circ} \mathrm{C}$ | $\begin{aligned} & 1 \Omega \sim 10 \Omega \leq \pm 200 \mathrm{PPM} /{ }^{\circ} \mathrm{C} \\ & 10.1 \Omega \sim 10 \mathrm{M} \Omega \leq \pm 100 \mathrm{PPM} /{ }^{\circ} \mathrm{C} \end{aligned}$ |
| Short-time overload | 2.5x Rated voltage or Max. Overload Voltage whichever is lower for 5 seconds, then check the resistance. | $\begin{aligned} & \pm 5 \%(2.0 \%+0.1 \Omega) \\ & \pm 1 \%(1.0 \%+0.1 \Omega) \end{aligned}$ |
| Terminal Bending | Bending Distance 3mm, Duration: $60 \mathrm{~s} \pm 5 \mathrm{~s}$, then check the resistance. | $\pm(1.0 \%+0.05 \Omega)$ |
| Solderability | Temperature of solder: $245 \pm 3^{\circ} \mathrm{C}$; Dwell time in solder: $2 \sim 3$ seconds. | Coverage must be over 95\%. |
| Soldering heat | Dip the resister into a temperature of $260 \pm 5^{\circ} \mathrm{C}$ and hold it for a $10 \pm 1$ seconds. | $\pm(1.0 \%+0.05 \Omega)$ |
| Dielectric withstanding voltage | Resistor shall be clamped in the trough of $90^{\circ}$ metallic V -block and shall be tested at AC potential respectively specified in the given list of each product type for $60 \sim 70$ s. | No evidence of flashover, mechanical damage, arcing or insulation breakdown |
| Rapid change of temperature | 30 min at $-55^{\circ} \mathrm{C}$ and 30 min at $155^{\circ} \mathrm{C} ; 100$ cycles | $\begin{aligned} & \pm 5 \%(1.0 \%+0.1 \Omega) . \\ & \pm 1 \%(0.5 \%+0.1 \Omega) . \end{aligned}$ |
| Load life | $70^{\circ} \mathrm{C}$, at RCWV or Max.Working Voltage whichever less,1,000 hours(1.5 hours "ON", 0.5 hours"OFF"), Measurement at $24 \pm 4$ hours after test conclusion. | $\begin{aligned} & \pm 5 \%(3.0 \%+0.1 \Omega) . \\ & \pm 1 \%(1.0 \%+0.1 \Omega) . \end{aligned}$ |
|  | MIL-STD-202 Method 108 |  |
| Humidity (Steady State) | Temporary resistance change after 240 hours exposure in a humidity test chamber controlled at $40 \pm 2^{\circ} \mathrm{C}$ and $90 \sim 95 \% \mathrm{RH}$. | $\begin{aligned} & \pm 5 \%(3.0 \%+0.1 \Omega) \\ & \pm 1 \%(0.5 \%+0.1 \Omega) \end{aligned}$ |
| Load life in humidity | Resistance change after 1000 hours ( 1.5 hours" ON ", 0.5 hours" OFF ") at RCWV or Max. Working Voltage whichever less in a humidity test chamber controlled at $40 \pm 2^{\circ} \mathrm{C}$ and $90 \sim 95 \% \mathrm{RH}$. | $\begin{aligned} & \pm 5 \%(3.0 \%+0.1 \Omega) \\ & \pm 1 \%(1.0 \%+0.1 \Omega) \end{aligned}$ |

Ordering Procedure (Example: SP12 3W (2512) $\pm 1 \% 10 \Omega$ T/R-2,000)


